

12-180 BAND SPREADING KIT FOR HERD MODELS 1200C, 1200B (After Serial No. 1222), AND



Instructions for Assembly, Mounting, and Operating.

Repair Parts List

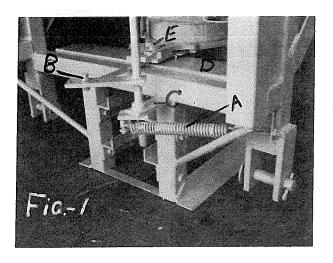


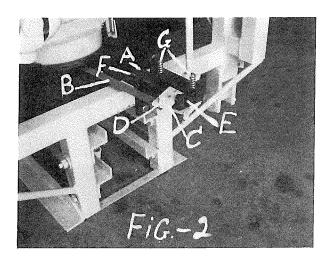
P.O. BOX 448 3600 EAST ON U.S. 35 S.E. LOGANSPORT, INDIANA 46947

INSTRUCTIONS FOR INSTALLING No. 12-180 BAND SPREADING KIT ON HERD BROADCASTERS

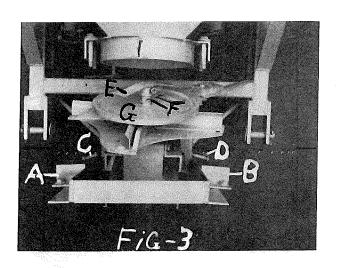
PREPARING BROADCASTER AND INSTALLATION INSTRUCTIONS:

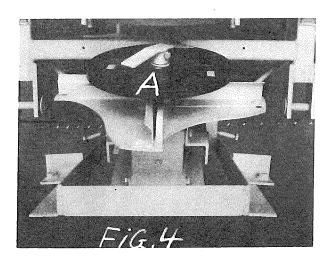
1. Install tumbling shaft on shaft of gearcase of broadcaster and secure with spring pin, furnished. For extra precaution, a wire may be run through the spring pin and be secured.





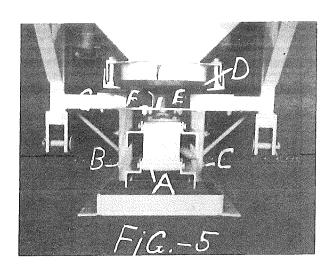
- 2. See Fig. 1: Remove spring (A) and then remove 5/16" bolt (B) that fastens control handle to opening linkage. Remove deflector (D) by removing the two sheet metal screws that fasten the deflector plate to broadcaster.
- 3. See Fig. 2: Install opening control bracket (A). Do not bolt opening linkage to opening control handle until banding plate has been installed. (See instruction No. 10 below).
- 4. Mount the broadcaster on tractor by following mounting instructions in the Instruction and Parts Manual that was shipped with the broadcaster. For easy installation and assembly of the banding base plate, raise the broadcaster as high as possible with the tractor 3-pt.

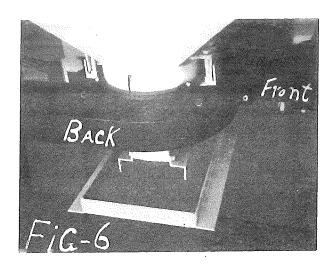




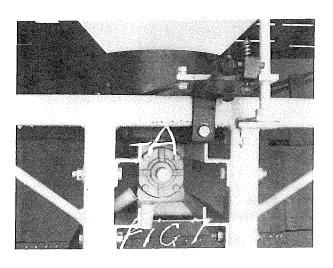
- 5. See Fig. 3: Remove the two "L"-plates (A&B) that secure base plate to bottom of hopper. Loosen two upper 3" bolts that run through "Z"-angles and then remove the two lower 3" bolts (C&D). Rock down the gearcase, base plate and fan. Remove agitator (E), 1" washer (F) and base plate (G).
- 6. See Fig. 4: Place Banding Kit base plate with dual-openings (A) on gearcase shaft, with working parts next to fan. Replace 1" washer and agitator. (Note: if Banding Kit is to be used for spreading insecticides or herbicides and you wish to spread to one side only, one side may be blocked at this time. Also, agitator should NOT be used for spreading insecticides or herbicides.)
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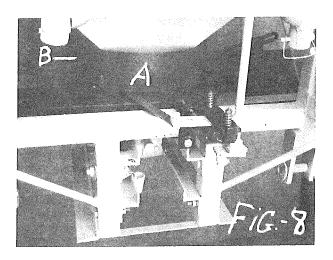
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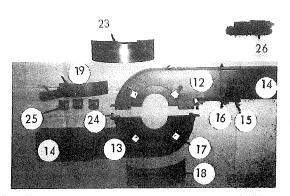
- 7. See Fig. 5: Rock up gearcase, baseplate and fan and replace two 3" bolts through "Z"-angles (B&C) and 2" square tubing. Bolt base plate (D) to bottom of hopper, making sure dual-openings are on each side and are in a straight line with "L" plates. Place three angle spacers (E,F&G) (wired to chute of Banding Kit), to assure proper distance between fan and base plate. Tighten the four 3" bolts holding "Z"-angles (B&C) to broadcaster frame. Remove angle spacers and save for future use.
- 8. See Fig. 2 again: Bolt linkage (B) and handle (C) together, using 5/16" bolt (D). Pull on handle until dual-openings in base plate are completely closed. Slide bracket (A) until "Stop"-bolt (E) strikes handle linkage firmly. This "Stop" should be used to stop movement of opening plate. Setscrew (F) may be run forward to stop movement of handle for proper opening desired. Tighten two springs (G) so that handle will not work unless moved by operator. Do not overtighten. **WARNING:** Always use "Stop"-bolts to stop movement for both opening and closing or breakage of center ring will result.
- 9. Remove 5/16" "Jack"-bolt found on side of front half of chute and rethread from opposite direction. Also, remove two "L"-angle clamps and upper guard from chute.
- 10. See Fig. 6: Place front half of housing over fan. Then place back half of housing, bolting front and back housings together. Clamp complete housing to base plate with four clamps, making sure that chutes are set at right angles to broadcaster.
- 11. Check to see if fan rotates freely and does not strike at any place. If it does strike, see instruction No.12 as to how to correct this situation, for it is imperative that the fan rotates freely.

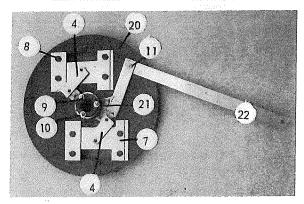


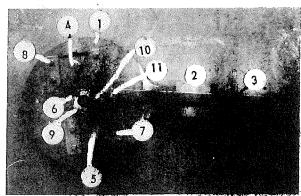


- 12. See Fig. 7: Run 5/16" "Jack"-bolt (A) down until it sets firmly against "Z"-angle. This bolt may be run down to relieve fan striking rear of housing. Tighten jam-nut on "Jack"-bolt.
- 13. See Fig. 8: Install front half of upper guard (A) and then install back half of upper guard (B).
- 14. The machine is now ready for band spreading.

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PARTS FOR NO. 12-180 BANDING KIT SHOWN ABOVE:

NO.	PART NO.	NAME AND DESCRIPTION	NUMBER REQUIRED
1.	12-171	"Panhandled" Band Spreading Base Plate with Control Plate settings attached (For first 12-180 Kit	1
2.	12-146	Seed Opening Gauge, complete with Bolt	1
3.	12-175	Long Linkage with slot (Stainless Steel) - For use with 12-171 Base Plate	1
4.	12-176	Opening Plate with short linkage (Stainless Steel) - For use with 12-171A Base	
		Plate	2
	12-176	Opening Plate with short linkage (Stainless Steel) - For use with 12-171 Base Plate	1
5.	12-177	Opening Plate with long linkage (Stainless Steel) - For use with 12-171 Base .	. 1
6.	12-178	Center Pivot with welded Ears (Stainless Steel) - For use with 12-171 Base	· 1
7.	12-179	Seed Plate Guides (Stainless Steel)	6
	12-179A	Seed Plate Guides w/Angle End (Stainless Steel)	2
8.	12-181	1/4 x 1/2" Capscrew (Stainless Steel)	. 8 3
9.	12-182	10-24 x 3/8" Machine Screw (Stainless Steel)	3
10.	12-183	3/16" Flat Washers (Stainless Steel)	3
11.	12-184	3/16 x 3/8" Flat Head Rivets (Stainless Steel)	5
12.	12-185	Front Half of Fan Shield for side deflection w/welded brackets on side and	
13.		with "Jack"-bolt welded on front edge	1
	12-186	Back Half of Fan Shield for side deflection w/welded Brackets	1
14.	12-187	Side Chutes	2 2
15.	12-188	Chute Adjusters with welded Clips	2
16.	12-189	Chute Adjuster with 1-1/4" Bolts	2
17.	12-190	"L" Clamps with 3/8 x 1" Bolts	4
18.	12-192	Back Upper Guard with two 5/16 x 1/2" H.H. Bolts	1
19.	12-194	Curved Plate with Spring No. 913 for blocking opening - For spreading on one	
20.		side only (left or right)	1
	12-171A	Round Band Spreading Base Plate (For latest 12-180 Banding Kit)]
21.	12-195	Center Pivot with welded Ears & Lever - For use with 12-171A Round Base	1
22.	12-196	Long Linkage with 5/16 x 3/16" holes - For use with 12-171A Round Base	
23.	12-197	Front Upper Guard, used with Round Base 12-171A	1 2
24.	12-198	3/8 x 1" Bolt & Nut	
25.	12-199	Angle Spacers	3

12-200	Control Bracket, complete	1
12-201	1/2 x 3" Bolt & Nut, used on Bracket No. 12-200	1
12-202	1/2 x 3" Sq. Hd. Setscrew, used as "Stop" on Control Bracket No. 12-200	1
12-203		1
12-204	Compression Spring, used on Control Bracket	2
12-205	1/4 x 3" Bolt w/Nut, used in Compression Spring	2
	PARTS USED BUT NOT SHOWN IN PHOTO	
12-191	Front Upper Guard w/two 5/16 x 1/2" Hexhead Bolts, used with 12-171 Base Plate	1
12-218	Round Base Plate with all working parts assembled as one unit - For last 12-180 Banding Kit. Includes: one each 12-171A, 12-196, 12-195; two each 12-176; three each 12-182, 12-183; five each 12-184; eight each 12-179, 12-181	1
12-220	Agitator for 12-180 Banding Kit	1
12-221	"Pan-handled" Base Plate with Dual-Openings and with all working parts assembled as one unit. For first 12-180 Banding Kits. Includes: one each 12-171, 12-176,	
	12-184; eight each 12-181, 12-179	1
12-233	as Rymick Brown mouse pellets - consisting of two each 12-85 1/4 x 1" Hexhead	
		1
12-234	Blocking Plate only for 12-233 Kit	2
	12-201 12-202 12-203 12-204 12-205 12-191 12-218 12-220 12-221	12-201 1/2 x 3" Bolt & Nut, used on Bracket No. 12-200

DESIGNS SUBJECT TO CHANGE WITHOUT NOTICE

TO SPREAD ON ONE SIDE ONLY, the other side may be blocked as follows:

- 1. Slide curved blocking plate with spring attached, (Part No. 12-194) (shipped with 12-180 Kit) into chute on side that you desire to block. Slide until the welded notch catches front edge of chute and curved plate is on inside of fan housing.
- 2. Pull spring out and hook on outer edge of deflector chute. This will hold deflector plate in place so that it will not strike fan. Make sure that fan rotates freely. If it strikes, correct.
- 3. This may be used on either left or right hand side.
- 4. Remember when you have blocked one side, you will get twice the amount of fertilizer or material out of the remaining side, that you do in normal usage with both openings.

TO OPERATE BROADCASTER with 12-180 Kit:

- 1. The chutes may be raised or lowered to throw the material the widths desired.
- 2. Following is a chart, to be used as your guide, which gives the amounts spread from different size openings and at different speeds:

AMOUNT OF FERTILIZER SPREAD FROM BOTH SIDE ON 80 ROD ROWS

. M.P.H.	½" Opening	1" Opening	1-½" Opening
5	240 lbs.	480 lbs.	720 lbs.
6	202 lbs.	404 lbs.	606 lbs.
7	173 lbs.	346 lbs.	519 lbs.
8	150 lbs.	300 lbs.	450 lbs.
9	133 lbs.	266 lbs.	399 lbs.
10	120 lbs.	240 lbs.	360 lbs.
11	109 lbs.	218 lbs.	327 lbs.
12	100 lbs.	200 lbs.	300 lbs.,
13	92 lbs.	184 lbs.	276 lbs.
14	85 lbs.	170 lbs.	255 lbs.
15	79 lbs.	158 lbs.	237 lbs.
16	72 lbs.	144 lbs.	216 lbs.
17	68 lbs.	136 lbs.	204 lbs.
18	65 lbs.	130 lbs.	195 lbs.

CHART FOR SPREADING HERBICIDES AND INSECTICIDES WITH ATTA-CLAY CARRIER FOR HERD MODEL 12-180 BANDING KIT

	4 MPH	5 MPH	6 MPH	8 MPH	10 MPH
Minutes of time required to travel 1 Mile	15 min.	12 min.	10 min.	7-1/2 min.	6 min.
Minutes of time required to travel 80 Rod	3-3/4 min.	3 min.	2-1/2 min.	1-7/8 min.	1-1/2 min.
Size opening to spread 100 lbs. per acre - 24" wide (6 lb., 1 oz. per 80 Rd.) (Each side)	13/64	1/4	19/64	13/32	1/2
Size opening to spread 150 lbs. per acre - 24" wide (9 lb., 2 oz. per 80 Rd.) (Each side)	19/64	3/8	29/64	19/32	3/4
Size opening to spread 200 lbs. per acre - 24" wide (12 lb., 2 oz. per 80 Rd.) (Each side)	13/32	1/2	19/32	13/16	1″
Size opening to spread 100 lbs. per acre - 36" wide (9 lb., 1 oz. per 80 Rd.) (Each side)	19/64	3/8	29/64	19/32	3/4
Size opening to spread 150 lbs. per acre - 36" wide (13 lb., 11 oz. per 80 Rd.) (Each side)	29/64	9/16	11/16	28/32	1-1/8
Size opening to spread 200 lbs. per acre - 36" wide (18 lb., 3 oz. per 80 Rd.) (Each side)	19/32	3/4	29/32	1-3/16	1-1/2
Size opening to spread 100 lbs. per acre - 6 ft. wide (18 lb., 3 oz. per 80 Rd.) (Each side)	19/32	3/4	29/32	1-3/16	1-1/2
Size opening to spread 150 lbs. per acre - 6 ft. wide (27 lb., 6 oz. per 80 Rd.) (Each side)	29/32	1-1/8	1-3/8		
Size opening to spread 200 lbs. per acre - 6 ft. wide (36 lb., 6 oz. per 80 Rd.) (Each side)	1-3/16	1-1/2			

CAUTION: READ LABELS CAREFULLY AND FOLLOW INSTRUCTIONS FOR SPREADING MATERIAL. DON'T TAKE CHANCES! BE SAFE! MATERIAL MUST BE CLEAN WITH NO LUMPS FOR ACCURATE SPREADING. DO NOT USE AGITATOR WHEN SPREADING INSECTICIDES OR HERBICIDES, AS AGITATOR WILL GRIND UP MATERIAL, MAKING DUST AND FORMING RING OF MATERIAL OVER OPENING.

> HERD SEEDER COMPANY, INC. P.O. BOX 448 LOGANSPORT, INDIANA 46947

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