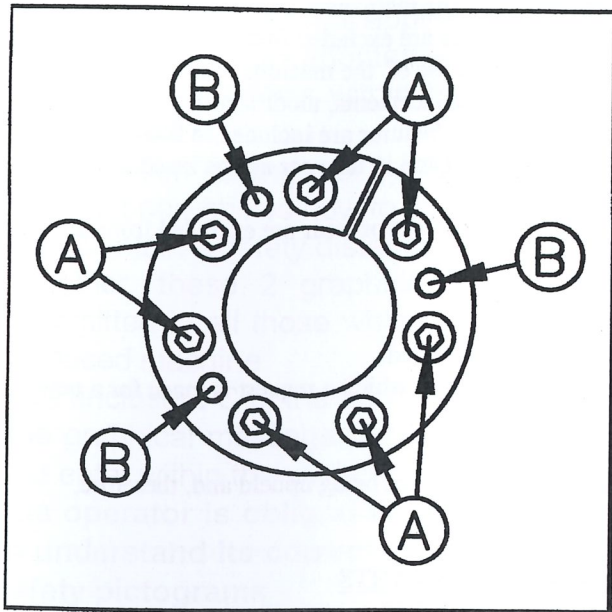


4.7.4. ASSEMBLING AND DISMANTLING THE PULLEYS



The pulleys are fixed on the relative shafts by means of a coupling similar to that shown in the diagram above.

a) To dismantle the pulleys adhere to the following steps::

Loosen the bolts (A) with the relative key

Remove "x" no. of bolts (A) and insert them into the threaded holes (B) tightening in a uniform manner

After a few turns of the bolts the pulley can easily be slipped out from the shaft

b) To assemble the pulleys adhere to the following steps:

Insert the coupling in the pulley's hole

Connect it all to the shaft ensuring that the pulley is in the right position

Tighten in a uniform manner the bolts (A) with the relative key

ATTENTION : Tightening moment = 40 N/m (4,1 kg/m) - 29.5 ft-lbs